

Date: Wednesday, 1/11/2006 4:26:03 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 25462		
Estimate Number	: 11380		
P.O. Number	: N/A	Part Number	: D3215043
This Issue	: 1/11/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3215 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: C
	Type	Material	: N/A
	: PURCHASED PARTS	Due Date	: 2/10/2006
Written By	: SEE COMMENT BELOW	Qty:	36
Checked & Approved By	: SEE ABOVE DATA USER	Um:	Each
Comment	: Est. A 03.10.28 New Issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 372 to Tulmar Safety Systems

D3215-043 as per Dwg D3215

Ship to Tulmar Certificate of Conformity is required

LL 06-01.12

36

2.0

D32153

Webbing Tidy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 36.0000 Each(s)

Webbing Tidy

Qty Part Number Description Batch

2 D3215-3 Webbing Tidy B25479

3.0

D32161

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 36.0000 Each(s)

Fitting

Qty Part Number Description Batch

2 D3216-1 Fitting 61X B22600/11X B25480

4.0

D32163

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 36.0000 Each(s)

Fitting

Qty Part Number Description Batch

1 D3216-3 Fitting B22601B

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/11/2006 4:26:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 25462

Part Number: D3215043

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C 206103101

(36)

6.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

206-03-02 36

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

C 206103102 (36)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

206103103

Job Completion



U 206-03-02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 06/03/03
 QA: N/C Closed: _____ Date: _____

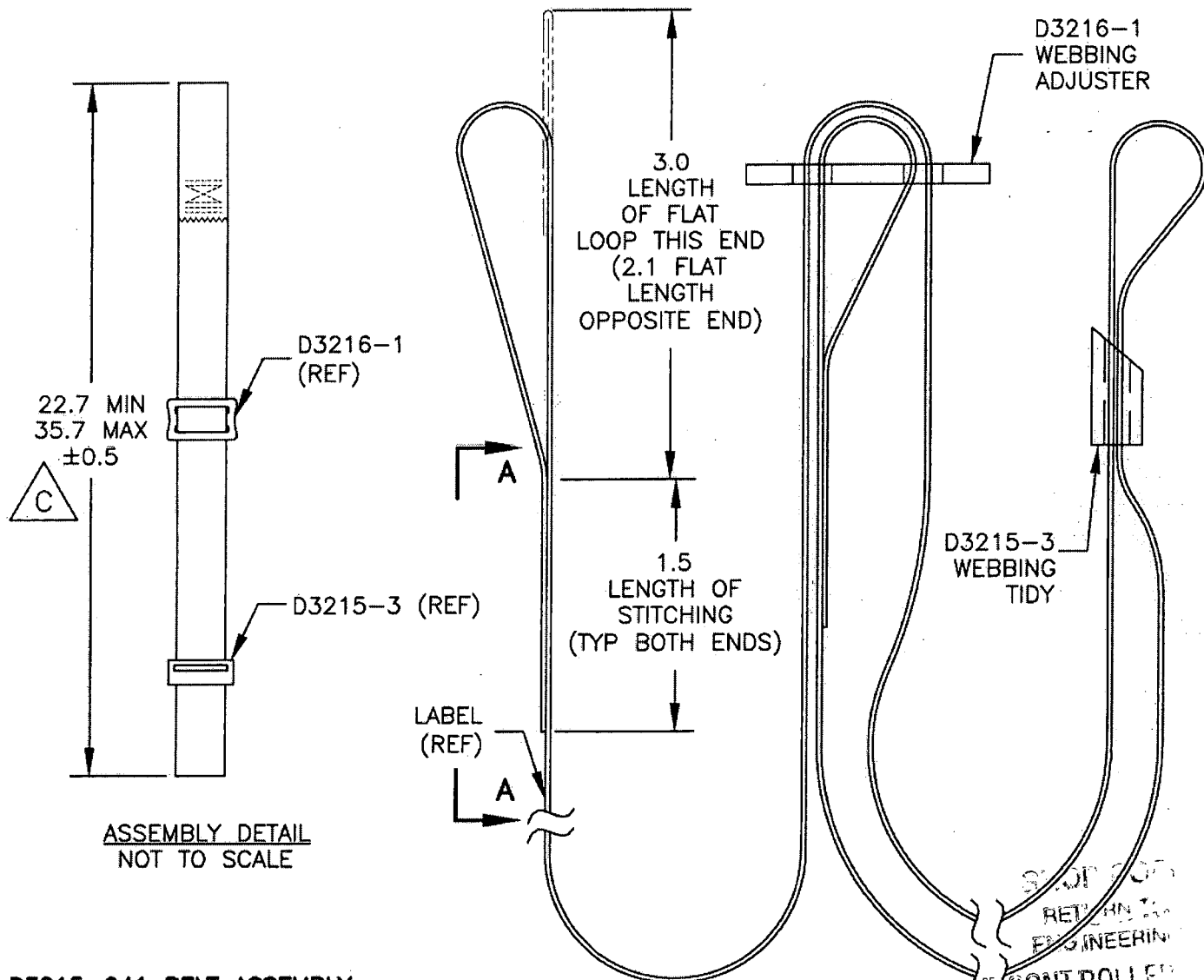
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>q</i>	DRAWN BY	<i>q</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>#</i>	APPROVED	<i>#</i>	DRAWING NO. D3215	REV. C SHEET 1 OF 3
DATE	04.03.05		TITLE	BELT ASSEMBLY	SCALE NTS
A	03.09.19	NEW ISSUE			
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE			
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING			

RELEASED
04.03.08



D3215-041 BELT ASSEMBLY

- MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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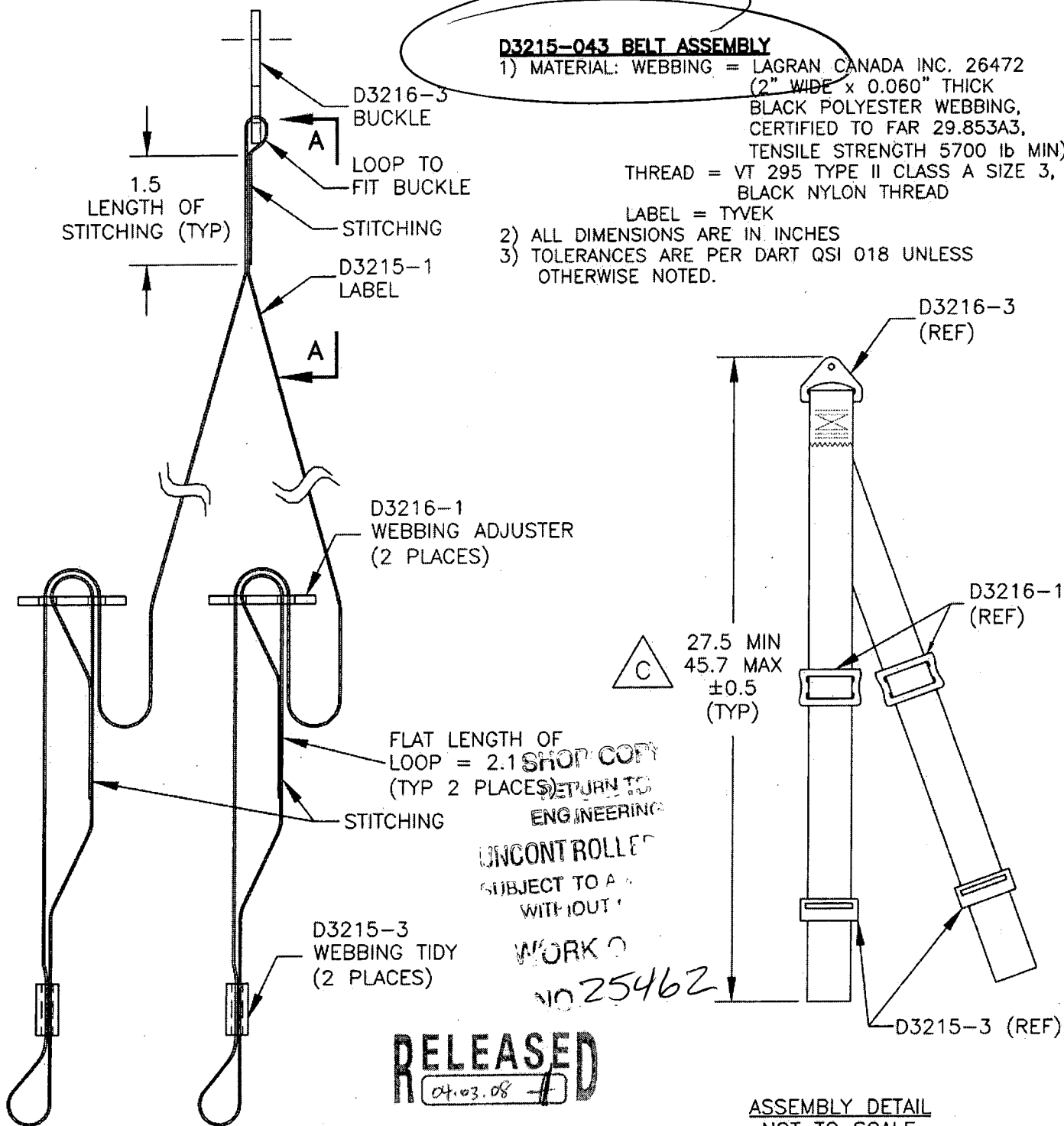
NO. 25462



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.



ASSEMBLY DETAIL
NOT TO SCALE

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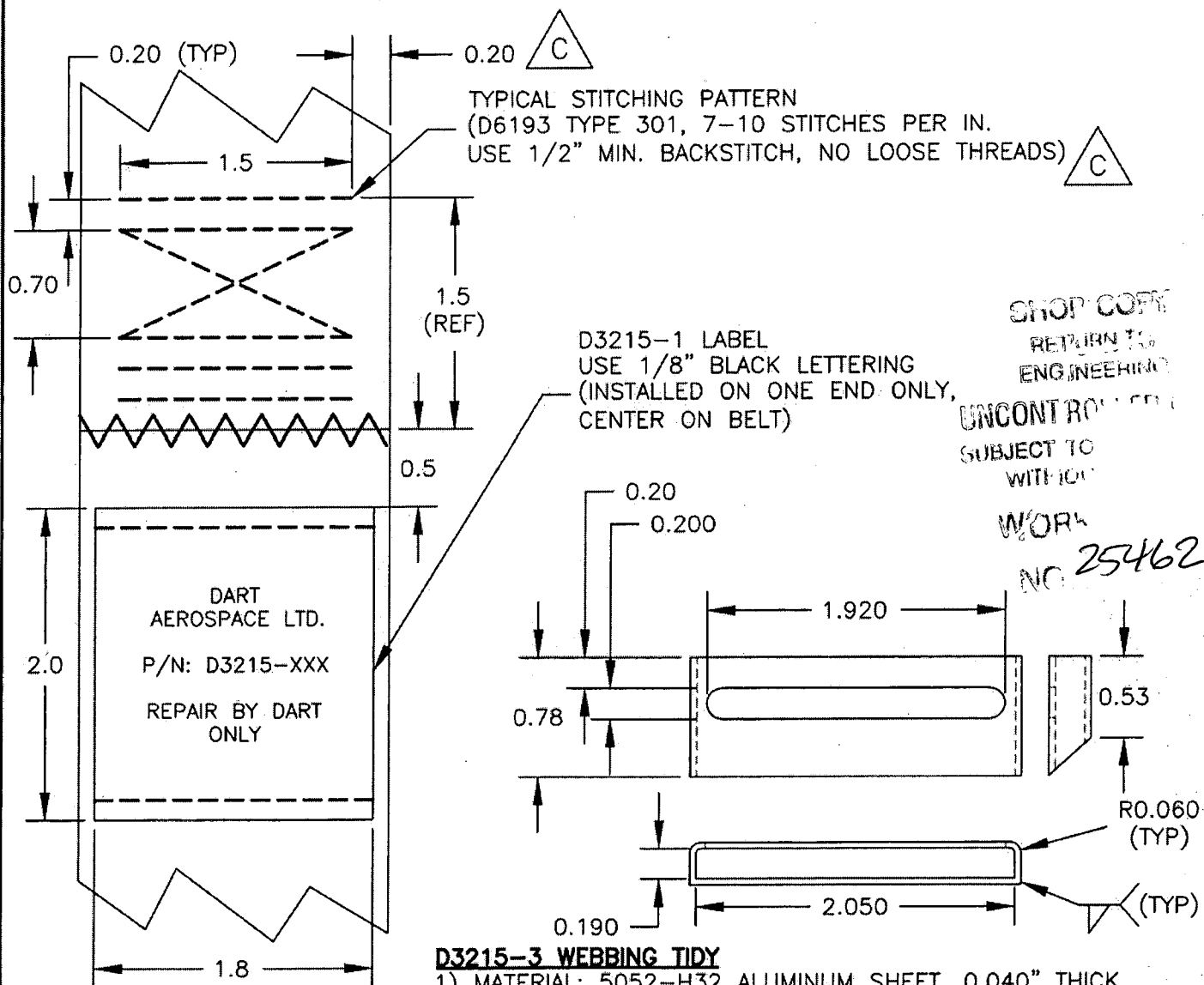
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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AF</i>	APPROVED <i>AF</i>	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

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PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

21241

Ship Date

1-Mar-06

COPY

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
16564	13-Jan-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	PPD/COL	Release Note No.
PO00000372	Pick-Up		R92-21241
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8937
Belt Ass'y, 1/2" wide, Black Webbing
Drawing No: D3215-041
P/N D3215-041
Rev C
Customer supplied Hardware
Lot No: BATCH0000000012 Qty: 160

162

EA

160

2

Handwritten signature and date: 06.02

8938
Belt Ass'y, 1/2" wide, black Webbing
Drawing No: D3215-043
P/N D3215
Rev C
Customer Supplied Hardware
Lot No: BATCH0000000009 Qty: 36

36

EA

36

Handwritten signature: Silver

RELEASE NOTE

TULMAR**COPY****Tulmar Safety Systems Inc.**

1123 Cameron Street
 Hawkesbury, ON K6A 2B8 CA
 Tel: 613-632-1282
 Fax: 613-632-2030
 www.tulmar.com
 email: info@tulmar.com

Release Note No.

R92-21241

Ship Date

1-Mar-06

Bill No:**Dart Aerospace**

1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada

Ship To:**Dart Aerospace**

1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada
 613-632-3336

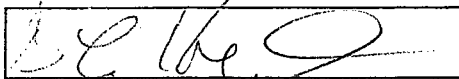
Order No.	Order Date	Customer No.	Sales Rep.	
16564	13-Jan-06	CDART100	Barney Bangs	
Customer PO Number	Ship Via	Packing Slip No.		
PO00000372	Pick-Up	21241		
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				

8937	162	EA	160	2
Belt Ass'y, /2" wide, Black Webbing				
Drawing No: D3215-041				
P/N D3215-041				
Rev C				
Customer supplied Hardware				
Lot No: BATCH0000000012 Qty: 160				

8938	36	EA	36	
Belt Ass'y, /2" wide, black Webbing				
Drawing No: D3215-043				
P/N D3215				
Rev C				
Customer Supplied Hardware				
Lot No: BATCH0000000009 Qty: 36				

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

1-Mar-06

Date